Title	中小製造業の連携における知識創造 能美ものづく り改革塾でのアクションリサーチ
Author(s)	山本,博康
Citation	
Issue Date	2009-03
Туре	Thesis or Dissertation
Text version	author
URL	http://hdl.handle.net/10119/8064
Rights	
Description	Supervisor:近藤修二教授,知識科学研究科,修士



## Knowledge Creation in cooperation of the small

## and medium-sized manufacture

—An Action Research of Nomi Monodukuri Kaikaku-Juku in Japan—

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March 2009

**Keywords:**YON-GAMEN, Innovation, knowledge mixture, the small and medium-sized manufactur, Ba

We show knowledge creation in cooperation of the small and medium-sized manufacture. Revitalization of the small and medium-sized enterprise is important, because it is a source of an economic activity in Japan. I consider knowledge is created by cooperation in union through 'ba', and the knowledge acts on the organizational reformation. 'ba', the shared context for knowledge creation. My research method is an action research of Nomi Monodukuri Kaikaku Juku in Japan. I found that knowledge mixture by internal and external cooperation based on ba. The results indicate that ba and YONGAMEN thinking are effective for the knowledge mixture. I conclude that the knowledge mixture by internal and external cooperation based on ba can create the reform knowledge vision. We suggest that the knowledge mixture by ba is a success factor of the reformation, it will be usefull for the local revitalization in the future.